

## SAFETY SHEET FOR ANODIZED BRUSHED ALUMINUM SHEET

### 1 Chemical Component

| Alloy | Si       | Fe   | Cu        | Mn       | Mg      | Cr        | Ni | Zn      | Ti   | Zr | Others |       | Al  |
|-------|----------|------|-----------|----------|---------|-----------|----|---------|------|----|--------|-------|-----|
|       |          |      |           |          |         |           |    |         |      |    | Single | Total |     |
| 6061  | 0.40-0.8 | 0.70 | 0.15-0.40 | 0.15     | 0.8-1.2 | 0.04-0.35 | -  | 0.25    | 0.15 | -  | 0.05   | 0.15  | Rem |
| 5052  | 0.25     | 0.40 | 0.10      | 0.10     | 2.2-2.8 | 0.15-0.35 | -  | 0.10    | -    | -  | 0.05   | 0.15  | Rem |
| 5083  | 0.40     | 0.40 | 0.10      | 0.40-1.0 | 4.0-4.9 | 0.05-0.25 | -  | 0.25    | 0.15 | -  | 0.05   | 0.15  | Rem |
| 5754  | 0.40     | 0.40 | 0.10      | 0.50     | 2.6-3.6 | 0.30      | -  | 0.20    | 0.15 | -  | 0.05   | 0.15  | Rem |
| 7075  | 0.40     | 0.50 | 1.2-2.0   | 0.30     | 2.1-2.9 | 0.18-0.28 | -  | 5.1-6.1 | 0.20 | -  | 0.05   | 0.15  | Rem |

### 2 Mechanical Property

| Property     | Yield Strength<br>Rp0.2 (MPa) | Tensile Strength Rm (MPa) | Elongation<br>A50 (%) | HB      |
|--------------|-------------------------------|---------------------------|-----------------------|---------|
| 6061 T6      | ≥240                          | ≥290                      | 5-10                  | 80-88   |
| 5052 H22 H32 | ≥130                          | ≥210-260                  | 5-10                  | 61      |
| 5083 O H111  | ≥115                          | ≥270-345                  | 14-16                 | 69-75   |
| 5754 H22 H32 | ≥130                          | 220-270                   | 7-11                  | 63      |
| 7075 T6      | ≥440                          | ≥525                      | 4-8                   | 104-163 |

### 3 Surface

| Alloy | Surface   | Remark  |
|-------|---|---|
| 6061  | 1.More than 400 mesh polishing;<br>2.Thickness tolerance ±0.05mm;<br>3.Flatness 0.05mm/m <sup>2</sup> | Special technology to control the residual stress to a minimum, greatly reduces the generation of deformation, and greatly reduces the cost of machining for customers. |
| 5052  |   | Special techniques are used to eliminate the residual stress.   |
| 5083  |   |   |
| 5754  |   |   |
| 7075  |   | Special technology, the product has high hardness and strong bending resistance, far better than any special mild steel.  |

## **TESTING RESULT**

**1. Light and soft. The density of aluminum is about one third of the density of steel. Young's modulus is also about one third of steel.**

**2. Good strength. The tensile strength of pure aluminum is about 80 mN/m<sup>2</sup>, which is one fifth of that of mild steel. However, after heat treatment and alloying strengthening, the corresponding strength of low carbon steel can be reached.**

**3. Good corrosion resistance. One of the characteristics of aluminum alloy is that when exposed to air, the surface will form a dense oxide film, this film can prevent corrosion.**

**4. Good processability. Easy to regenerate.**

**Aluminum has a low melting point (660 °C) and is easy to regenerate.**